

400TT CASE TOP CLOSER

for RSC, FOL, HSC
machine footprint: 40" x 72"

up to 35 cases per minute

The **400TT** is a fully automatic top case closer and taper / sealer. This system will accept up to 35 cases per minute closing and sealing top flaps. The 400TT is an independent system which is often integrated into fully automatic case packing systems due to its dependability. Built in accordance with our standard and robust construction principles, the **400TT** is typically 2 to 3 times heavier as compared to light-duty style machines. Allowing for ease of maintenance, all components are easily sourced, meeting U.S. and Canadian Standards.

SEQUENCE OF OPERATION

An on-demand and fully automatic system, the 400TT will accept a single loaded corrugate case per cycle. The case body is secured within positive gripping side belts (ensuring case squareness and consistent entry). As the case enters the system, the leading top minor flap is plowed down into position and the trailing minor flap actively closed by a pneumatic arm. Major flaps are then plowed down to close position and the case is pulled across the 2" tape head, taped and discharged.

UTILITIES - AIR

220/3/60 NEMA 12 – 5CFM (80PSI)

400TT72" Model *

| L | x | W | x | D |
|-----|---|------|---|---------|
| 6" | | 5.5" | | 5" min |
| 24" | | 18" | | 14" max |

*oversize case beyond noted range possible

400TT OPTIONS

- Hot Melt Applicator
- Top & Bottom case taping
- Full Stainless Steel Construction
- Low level tape alert
- Electrical (480/3/60)
- Left or Right Hand Operation
- FOL Top Flap and Alternate Flap Sequence Folding

STANDARD COMPONENTS

- UL Approved Electrical Components
- 24V Inputs, 115V Solenoids
- 2" Tape Head

