



## 320E CASE ERECTOR Up to 25 cases per minute

The 320E is a larger version of the 330E. It is just as reliable, robust, efficient, user-friendly and safe. The difference is in the footprint **96" x 48"** making it 2 feet longer and 8" wider.

- Up to 25 cases/minute
- Less than 3 minute tool-less changeover
- 96" x 48" Footprint
- Vertical Magazine capacity for approx. 80 – 100 "C" Flute Cases stacked horizontally (29 ECT minimum 175#)
- Positive vacuum 2-side case erection
- Top & bottom mechanical forming
- Panasonic PLC with 3 year warranty
- 4" Panasonic HMI for in-depth machine control
- 3 Condition stack light with HMI fault feedback
- Case erection jam detection and automated shut-down
- Rugged construction - 2 x 2 weld tube frame
- Mild steel construction, anti corrosion paint
- 2" Tape head
- Castors for portability
- Full interlocked guarding with clear lexan
- Solid state sensing devices
- One operator / maintenance manual
- UL/CSA Approved components



### Erector Options

- Allen Bradley Micrologix 1200
- Omron CP1M Series 40 I/O PLC
- Full stainless steel construction
- Partial stainless steel construction
- Electrical (480/3/60)
- Left or right hand operation
- Jam detection & low level alarms

### Standard Utilities

- 220V/3/60
- 7 cfm @ 80 psi

### CASE RANGE (inches)

	<u>MIN</u>	<u>MAX</u>
Knock-down Length		<b>34</b>
Box Length	<b>6</b>	<b>22</b>
Box Width	<b>5.5</b>	<b>14</b>
Box Depth	<b>4.5</b>	<b>16</b>
Box Height (body + 1 flap)		<b>20</b>