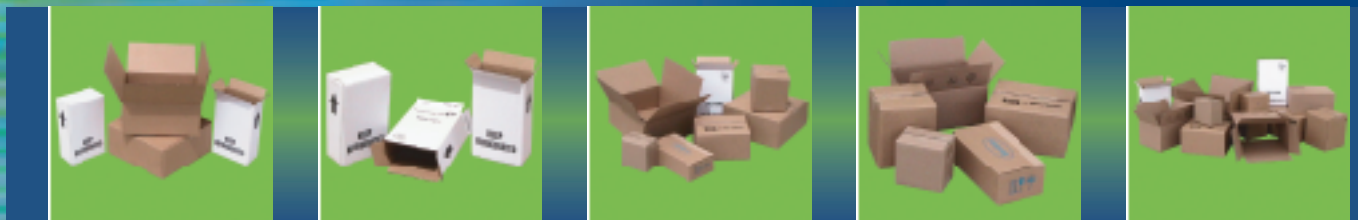


310E CASE ERECTOR



*Shuttle magazine blank escapement, 2-SIDE positive squaring, and top & bottom mechanical forming make the **310E** one of the most dependable case erectors available. Modern mechanical design principles deliver simple technology that is easily operated and readily maintained.*

- High efficiency - true 18 cases per minute production
- Vertical storage magazine - ergonomically positioned
- less than 3 minute no-tool change-over
- Rugged tubular welded frame platform



wepackit inc.

www.wepackitinc.com

310E RCS | HCS 18CPM

2-SIDE POSITIVE CASE FORMING

MODERN INDUSTRIAL AUTOMATION EFFICIENCY

The **310E** is the most advanced case erector available. Proven & enhanced design principles provide a simple system that is both easy to operate and to maintain. Required for demanding industrial applications, a rugged tubular welded frame provides a sound platform for erecting and bottom sealing cases at up to 18 per minute (24 hours per day, 7 days per week).

MAGAZINE - EASILY LOADED & EFFECTIVE

- ergonomically designed and positioned within the frame
- positive shuttle design - consistent blank escapement

DEPENDABLE ERECTION PROCESS

- 2-side positive case squaring
- top and bottom mechanical forming processes

CHANGE-OVER

- less than 3 minutes - 3 externally mounted hand wheels (*no tools*)

CASE SIZE RANGE*

L	x	W	x	D	
7.625"		6"		9.25"	min
17.5"		16.5"		21"	max

*Case sizes beyond noted range are capable but subject to review.

AUTOMATION CASE ERECTION DESIGN

Our Philosophy

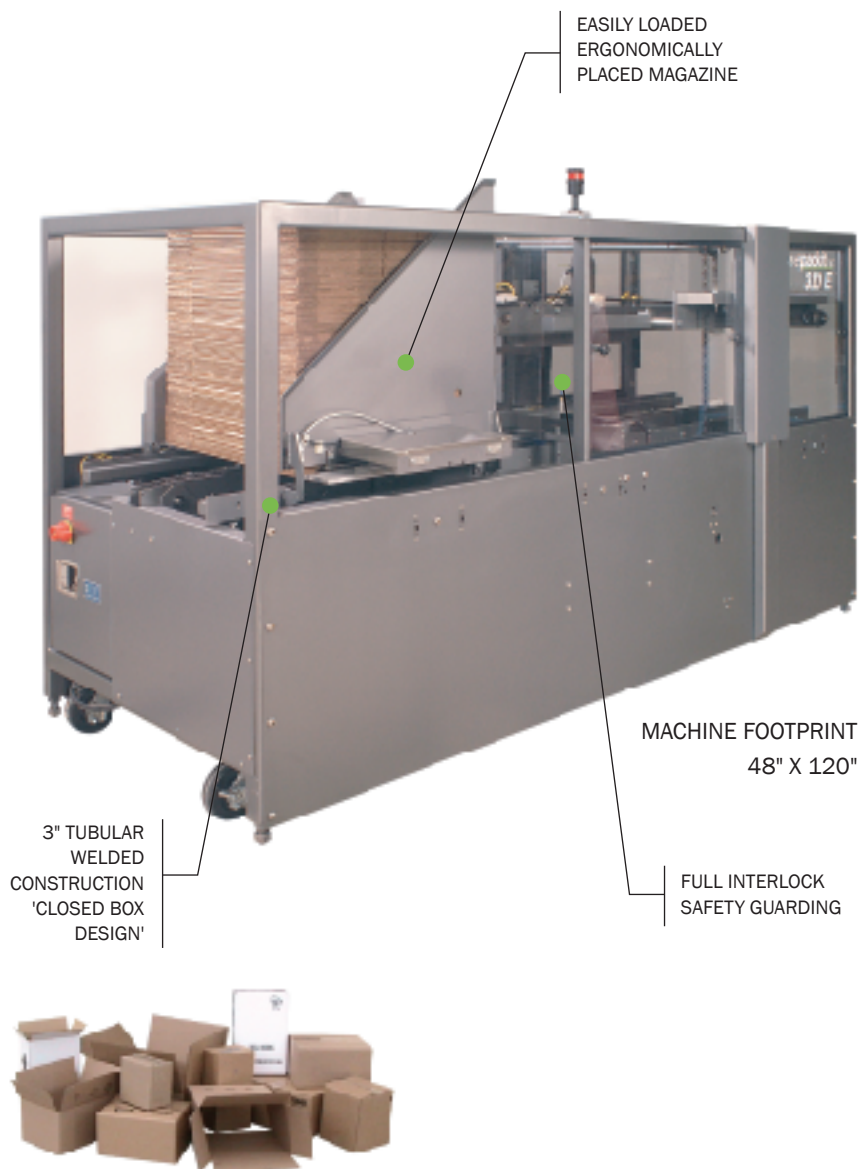
- Never compromise ruggedness, an industrial system must always be built on tubular welded frame (not bolted together sheet metal)
- Limit mechanical movement as much as possible - strive for simplicity
- Apply the right level of technology for the application (avoid servos where possible)

*18 Years of Successful
Case Erecting Automation*

CASE ERECTING

**IS EASY. DELIVERING CONSISTENT
EFFICIENCIES TAKES EXPERIENCE.**

wepackit inc.



EXPERIENCE WE HAVE

The **310E** design represents the culmination of over 30 years of corrugate handling experience. From the magazine escapement to all forming processes, the system effectively manages typical low-quality corrugate problems, to deliver consistent throughput efficiencies.

STANDARD COMPONENTS

- FULL INTERLOCK SAFETY GUARDING
- ANTI-CORROSION PAINT FINISH
- PLC CONTROLLER (OMRON)
- PNEUMATIC (NORGREN)
- ELECTRICAL (UL/CSA APPRVD)
- SOLENOIDS (115VAC)

SYSTEM OPTIONS

- ALLEN BRADLEY
- FULL STAINLESS STEEL
- LEFT OR RIGHT HAND OPERATION

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UTILITIES - AIR

220/3/60 NEMA 12 - 5CFM (80PSI)